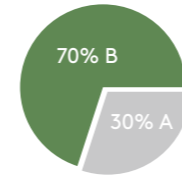
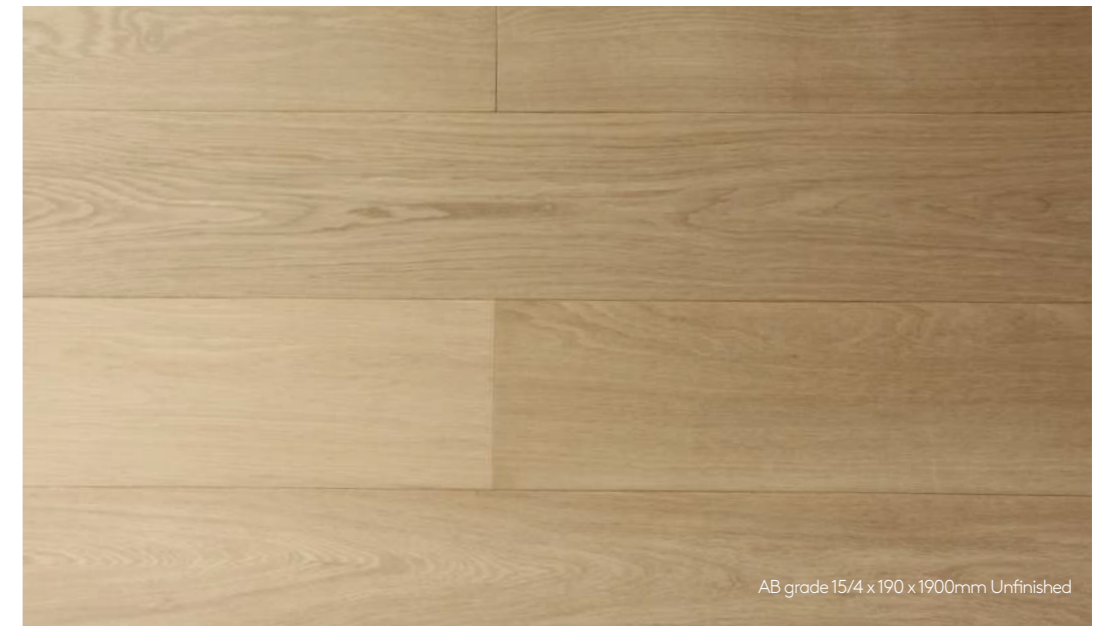


European & Russian Oak Grading Rules

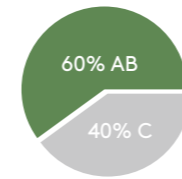
Defects	Grade A	Grade B	Grade C	Grade D	Grade E
Sound Knots	<5mm (pink)	✓	✓	✓	✓
Brown Filled Dead Knots	×	<15mm (repaired)	<25mm (dia)	<45mm (dia)	✓
Knot Count	×	<15mm (repaired)	∞ (repaired)	∞ (repaired)	∞
Sapwood	×	<4/board (1900mm)	∞	∞	∞ (repaired)
Dark/Black Streaks	×	<10% (surface)	<20% (surface)	<40% (surface)	∞
Worm Holes	×	×	×	<=1mm (repaired) <3/board (1900mm)	∞
Checks/Splits	×	×	×	<3x250mm <2 splits/board	<8x250mm <4 splits/board
Rot/Decay	×	×	×	<5mm (width) <15mm (length) <2/board	<5mm (width) <40mm (length) <3/board
Dark Pockets	×	×	×	×	×
Volume of Dead Knots	×	×	<4/board (1900mm)	<6/board (1900mm)	∞ (not gathered)
Black Filled Knots	×	×	×	black or brown filler repaired	black or brown filler repaired



AB Grade Split for Russian Oak



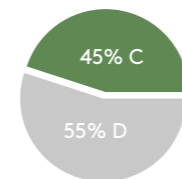
AB grade 15/4 x 190 x 1900mm Unfinished



ABC Grade Split for Russian Oak



ABC grade 15/4 x 190 x 1900mm 10% White UV Lacquer



CD Grade Split for European Oak



CD grade 15/4 x 190 x 1900mm Unfinished